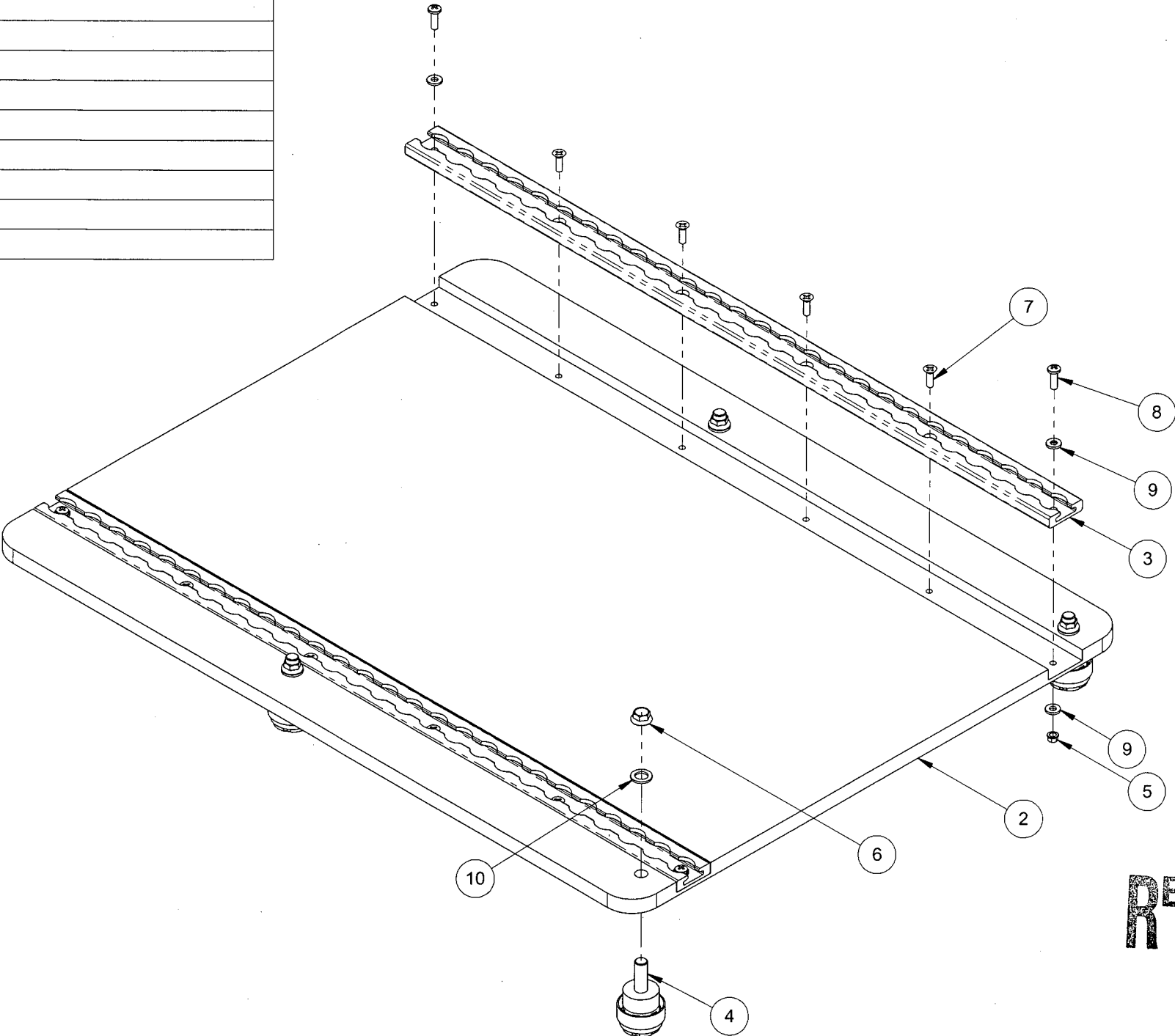


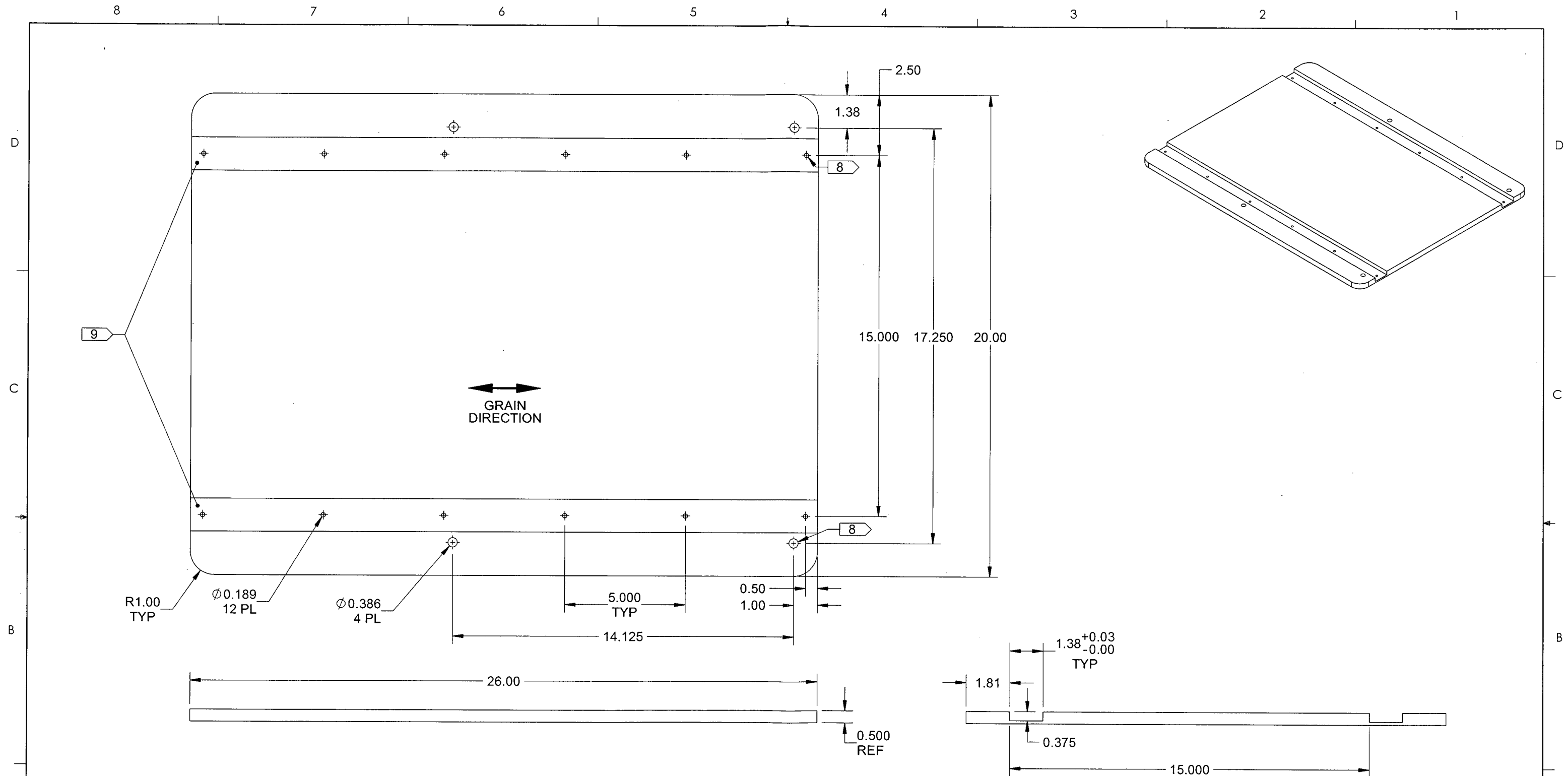
ITEM NO.	QTY. -041	PART NUMBER	DESCRIPTION
1	X	D4424-041	BASE ASSEMBLY
2	1	D4424-1	BASE
3	2	D4424-3	TRACK
4	4	33115	STUD FITTING
5	12	MS21042L3	NUT
6	4	MS21042L6	NUT
7	8	MS24694-S51	SCREW
8	4	MS35207-264	SCREW
9	16	NAS1149D0363J	WASHER
10	4	NAS1149D0663J	WASHER



D4424-041 BASE ASSEMBLY

NOTES:
1) MATERIAL: N/A
2) FINISH: N/A
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: IDENTIFY PER QSI 044 6.1
7) WEIGHT: 24.95 lbs

A	NEW ISSUE	BY	10.06.30
REV.	DESCRIPTION	BY	DATE
DESIGN			
DRAWN			
CHECKED			
MFG. APPR.			
APPROVED			
DE APPR.			
DATE	11.06.30		
DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA		REV. A SHEET 1 OF 3	
DRAWING NO. D4424		SCALE NTS	
TITLE BASE ASSEMBLY			
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NOTES:

- 1) MATERIAL: 6061-T6/T651/T6510/T6511/T62 ALUMINUM BAR, 0.500 THICK
PER QQ-A-225/8 OR AMS-QQ-A-225/8 (OR AMS 4117/4128/4115/4116)
OR QQ-A-200/8 OR AMS-QQ-A-200/8 (OR AMS 4160)
OR ASTM B211 OR ASTM B221
REF DART SPEC M6061T6B
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
POWDER COAT "BLACK SANDTEX" (4.3.5.7) PER DART QSI 005 4.3
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 22.72 lbs
- 8) MASK ALL HOLES PRIOR TO POWDER COATING
- 9) MASK BOTTOM OF SLOT PRIOR TO POWDER COAT

D4424-1 BASE

RELEASED
2011-08-23

DESIGN		DART AEROSPACE LTD	
DRAWN		HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO.	REV. A
MFG. APPR.		D4424	SHEET 2 OF 3
APPROVED		TITLE	SCALE
DE APPR.		BASE ASSEMBLY	NTS
DATE	11.06.30	<small>COPYRIGHT © 2011 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>	

